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Engine Flywheel Bolts – Final Pass 100 N·m 74 Lb Ft

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2003 - C/K 800 Utility (June ... May 6th, 2024

### **Engine Engine Mechanical 8.1L 6-1 Engine Mechanical - 8**

2001 Marine/Industrial Engine Mechanical  
Specifications Specification Application Metric English  
General Data Engine Type V-8 RPO L18 Displacement  
8.1L 496 CID Bore 107.950 Mm 4.250 In Stroke 111.00  
Mm 4.370 In Compression Ratio 9.1:1 Firing Order  
1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In  
Cylinder Head Surface Flatness 0.050 Mm 0.002 In Jan  
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Specifications Fastener Tightening Specifications  
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(2az±fe) Inspection 1. Inspect Coolant (see Page  
16±20 ) 2. Inspect Engine Oil 3. Inspect Battery  
Standard Specific Gravity: 1.25 ± 1.29 At 20 C (68 F) 4.



Inspect Air Cleaner Filter Element Sub±assy 5. Inspect Spark Plug (see Page 18±1 ) 6. Inspect V±ribbed Belt 7. Inspect Ignition Timing Feb 15th, 2024

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