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4L80E Automatic Case Mount Shifter Installation InstructionsPage 4 INS0090 Rev. 09/21/2021 Before Proceeding Any Further, The Transmission Should Be Installed In The Vehicle, With The Vehicle Body, Seat And Dashboard In Place. Step 10:Make Sure The Two 5/16"-24 X 3/8" Button Head Bolts And Lock Washers That Attach The Driver Side Banana Bracket To The S May 12th, 2024

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