

## Astro Power Mig 130 Manual Free Pdf Books

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MIG Flow Rate Chart - MIG Gas Waste & Weld QualityMIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting

Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH  
1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH  
30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes Jun 1th,  
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Type Of MIG/MAG Welding Using A Standard MIG/MAG Power Source But Uses A  
Consumable Which May Contain A Core Of Constituents Which Allow The Process To  
Self-shield Itself Therefore Requiring No Additional Gas Shield Supply. This Makes It  
Suitable For Welding Mar 5th, 2024.

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