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### **Engine Engine Mechanical 8.1L 6-1 Engine Mechanical - 8**

2001 Marine/Industrial Engine Mechanical Specifications Specification Application  
Metric English General Data Engine Type V-8 RPO L18 Displacement 8.1L 496 CID  
Bore 107.950 Mm 4.250 In Stroke 111.00 Mm 4.370 In Compression Ratio 9.1:1  
Firing Order 1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In Cylinder Head  
Surface Flatness 0.050 Mm 0.002 In May 17th, 2024

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Inspect Coolant (see Page 16±20 ) 2. Inspect Engine Oil 3. Inspect Battery Standard  
Specific Gravity: 1.25 ± 1.29 At 20 C (68 F) 4. Inspect Air Cleaner Filter Element

Sub±assy 5. Inspect Spark Plug (see Page 18±1 ) 6. Inspect V±ribbed Belt 7.  
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