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MIG Flow Rate Chart - MIG Gas Waste & Weld QualityMIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes Feb 7th, 2024MIG Guns, MIG Consumables & Welding Accessories Catalog4 MIG Welding Products & Accessories U.S. Customer Care: 800-426-1888 / FAX 800-535-0557 Canada Customer Care: 905-827-4515 / FAX 800-588-1714 MIG Gun Se Feb 20th. 2024Guide To MIG WELDING GUIDE TO MIG/MAG WELDINGFlux Cored Welding Is A Type Of MIG/MAG Welding Using A Standard MIG/MAG Power Source But Uses A Consumable Which May Contain A Core Of Constituents Which Allow The Process To Self-shield Itself Therefore Requiring No Additional Gas Shield Supply. This Makes It Suitable For Welding May 18th, 2024.

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2.d.3. Do Not Place Your Body Between The Electrode And Work Cables. If The Electrode Cable Is On Your Right Side, The Work Cable Should Also Be On Your Right Side. 2.d.4. Connect The Work Cable To The Workpiece As Close As Pos - Sible To The Area Being Welded. 2.d.5. May 3th, 2024

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