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Figure 5: Fishbone Diagram Of System Response "Process" Variables Include Cooling Time, Cooling Method, And Cycle Time. We Defined Cycle Time To Include The Total Time Required For Injection And Packing/holding. The Pressure Was Set To Be Constant Throughout This Cycle (although There Was Some Fluctuation Due To The Function Of The Press ... Jan 1th, 2024

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ABS/PC Blend 0.230 0.130 GPS 0.250 0.150 HDPE 0.250 0.150 LDPE 0.250 0.150 PA 0.250 0.150 PA, 30%GF 0.150 0.100 PBT, 30% GF 0.150 0.100 PC 0.130 0.080 PC, 20% GF 0.130 0.080 PMMA 0.250 0.150 POM 0.250 0.150 PP 0.250 0.150 PP, 20% Talc 0.250 0.150 PPO/PPE 0.230 0.130 PPS, 30%GF 0.130 0.080 SAN 0.230 0.130 Precision Higher Cost Jan 5th, 2024

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