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Surface Footage Surface Footage Chart And FormulaSurface Footage 127 RPM SFM X 3.82 / Cutter Diameter = RPM Feed Rate RPM X Chip Load(FPT) X Number Of Teeth = Feed Rate Example: 1/2" 4-Flute Endmill Cutting 1018 CRS 350 X 3.82 / .500 = 26 May 5th, 2024

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