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Unit. Always Check That The Lifting Equipment Is In  
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Lift (weight Of Engine Plus Reverse Gear And Extra  
Equipment Where Appropriate). For Safe Handling, And  
To Avoid Damaging The Components Mounted On Top  
Of The Engine, The May 2th, 2024Volvo Penta Type  
2001-2002-2003 Workshop ManualThrottle Control  
Cover. Use Asuitable Type Of Pliers To The Spring (1).

Then Remove the End-nipple (2) And remove The Spring (3). Remove the Oil Pump cover and Mark The Gear Wheels With A Colour-pen Before Removing Them. (When Installing The gearwheels, the Marked side must be Facing outwards).

Remove the bracing Pin Of the camshaft Using The special Tool P/n ... Apr 1th, 2024.

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