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consumable Electrode An External Filler Material Could Be Used. 1.1.2 Gas Welding:  
In Gas Welding Process A Focused High Temperature Flame Produced By  
Combustion Of Gas Or Gas Mixture Is Used To Melt The Work Pieces To Be Joined.  
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Thickness Thickness Diameter Cladding Hardfacing 1C 1C 2C 2C 3C 3C 4C 4C 5C 5C  
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